

*Innovative Carbide Endmills
with new design*

*Longer tool life and better performance obtained by the new patented geometry. Smooth run and less vibrations. Long tool life and better surfaces
Ultra carbide Micrograin*

Created for materials such as tool steels and hardened steels.

Rake angle :
First: 0°-5°
Second: 6°-8°
HRC : 45-65

KKH



**AlTiSiN-nACo
Coating**

SET KKH 3T

Created for materials such as Tool steels, carbon steels, alloyed steels and cast iron

Rake angle :
First: 8°-10°
Second: 12°-14°
HRC : 30-55

KKM



**TiSiN
Coating**

SET KKM 3T

Especially developed for difficult materials as : high-temperature alloyed steels, Titanium alloys and INOX steels

Rake angle :
First: 10°-12°
Second: 12°-14°

KKF



**AlCrSiN-nACro
Coating**

SET KKF 2T



	First Diameter (Roughing)	Second Diameter (Finishing)
Diameter	Tolerance	Tolerance
6mm	-0,08~-0,10	+0,00~-0,02
8mm	-0,10~-0,12	+0,00~-0,02
10mm	-0,12~-0,15	+0,00~-0,02
12mm	-0,15~-0,18	+0,00~-0,02

**KKF****SET KKF 2T**Coating
AlCrSiN-nACro

CONTENUTO	d	l	D	Z	L
KKF 0602	6	16	6	2	50
KKF 0802	8	19	8	2	60
KKF 1002	10	25	10	2	75
KKF 1202	12	30	12	2	75

**KKH****SET KKH 3T**Coating
AlTiSiN-nACo

CONTENUTO	d	l	D	Z	L
KKH 0603	6	16	6	3	50
KKH 0803	8	19	8	3	60
KKH 1003	10	25	10	3	75
KKH 1203	12	30	12	3	75

**KKM****SET KKM 3T**

Coating TiSiN

CONTENUTO	d	l	D	Z	L
KKM 0603	6	16	6	3	50
KKM 0803	8	19	8	3	60
KKM 1003	10	25	10	3	75
KKM 1203	12	30	12	3	75

EURO 158,00 NET/SET